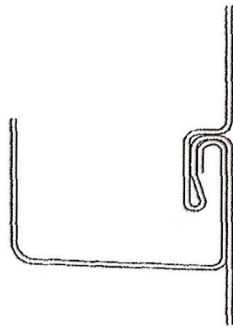
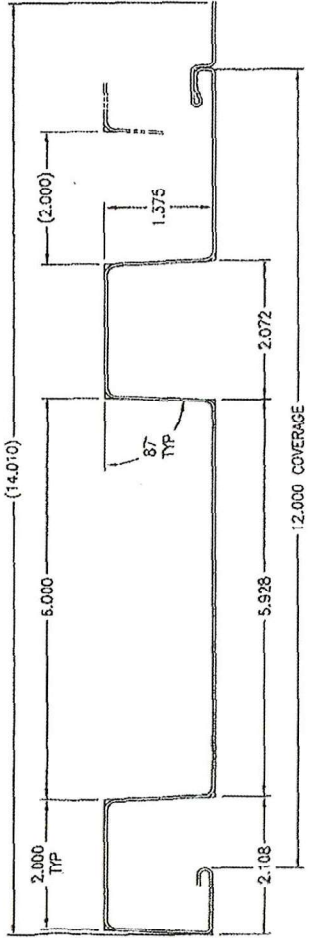
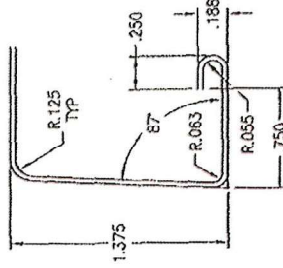


DETAIL 1

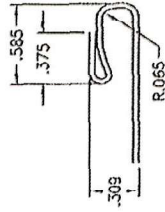
INBOARD SIDE



LAP DETAIL



INBOARD DETAIL



CLIP DETAIL

APPROVED APPROVED AS NOTED

BY _____ DATE _____

TOLERANCE STANDARDS FOR THICKEST METAL:

*ACCUMULATION -	(+ or -)	1/16 in
DEPTH	(+ or -)	1/32 in
RADII	(+ or -)	1/32 in
ANGLES	(+ or -)	2 degrees
CAMBER	(+ or -)	1/8 in in 10ft
SKI	(+ or -)	1/8 in in 10ft
DIVE	(+ or -)	1/8 in in 10ft

*NET VARIATION FOR COMBINED DIMENSIONS

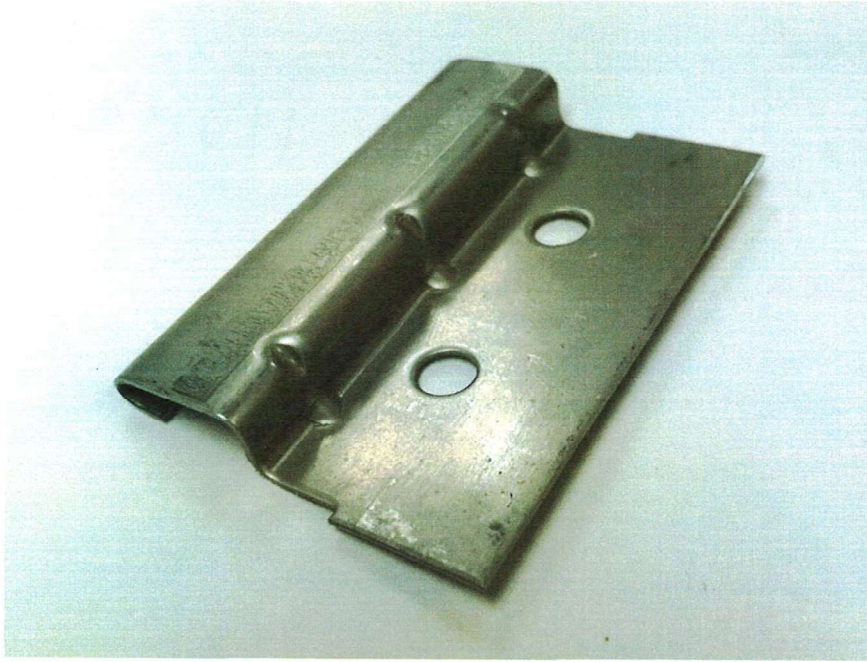
APPROX. COIL WIDTH: 21.492"
 ALUM. THICKNESS RANGE: .032-.050
 GRADE OF MATERIAL: 33-40 KSI.
 STEEL THICKNESS RANGE: .024 - .030
 GRADE OF MATERIAL: 50 KSI.

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A. S. C. MACHINE TOOLS, INC.
 SPOKANE, WASHINGTON
 PETERSEN ALUMINUM CORP.
 BOX RIB P2

1-7-19
 TP2935. DWG JS
 PR27660 TP-2935

ALL DIMENSIONS ARE BOTTOM OF SHEET INTERCEPTS (U.O.N.)
 ALL FORMING RADII ARE 0.125 UNLESS OTHERWISE NOTED



PANEL CLIP